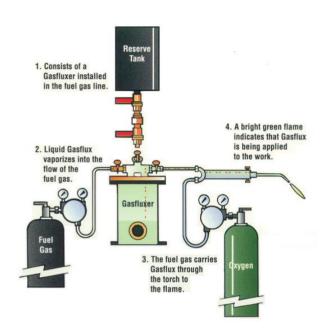




Used succesfully since 1938

MODEL 69-D GASFLUXER



APPLICATIONS

- Air Conditioners & Refrigeration
- Bicycles
- Automotive Assemblies
- Metal Office & Household Furniture
- Gold & Silver Products
- Hospital Equipment
- Brass Plumbing Components
- Compressors, Hermetic
- Flexible Hose
- Numerous Other Brazed Assemblies

The Gasflux process is a means for adding flux in vapor form to any type fuel gas to improve bronze and silver brazing quality while reducing costs. The Gasflux process uses a Gasfluxer for mixing Gasflux with the fuel gas.

The Gasfluxer consists of a *mixing* chamber and a reserve tank. It can be connected into a standart brazing installation in less than five minutes. No special torches, tips, or connections are required.

Fuel gas is piped to the Gasfluxer mixing chamber and allowed to bubble through the liquid Gasflux. The mixture of Gasflux vapor and fuel gas is carried to the torch at the work station.

A bright green flame indicates the flux is in the flame.



A neddle valve regulates the amount of Gasflux carried to the torch by directing all or only part of the fuel gas into the Gasfluxer mixing chamber. Once the valve is set for the required amount of flux needed, the Gasflux process becomes automatic.

The 69-D Gasfluxer is recommended for brazing operations where **one or two manual torches** are supplied by a single fuel gas source.

Working capacity : Up to 60 c.f.h. $\approx 1.7 \text{m}^3/\text{h}$

Fuel gas : Any type

Reserve tank capacity : 1 gallon

Dimensions : 23 ½ "high x 8 ½ " diameter

Weight : 37 ½ lbs. (empty)

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